



JIG DESIGN

able locating points, as described in a following chapter, may be required. A more quick-acting, but, at the same time, a far more complicated clamping arrangement might be used, but the question is whether the added increase in the rapidity of manipulation offsets the expense thus incurred.

A question which the designer should always ask himself is: Can more than one piece be drilled at one time? In the present case, the locating pins can be made longer, or, if there is a locating wall, it can be made higher, the legs of the jig can be made longer, and the screw holding the clamp can also be increased in length. If the pieces of work are thick enough, set-screws for

